

# **High-Pressure Filter** Made of stainless steel and steel, max. operating pressure 350 and 500 bar

## Description

Filter elements are used to protect hydraulic elements against contaminations. They are installed e.g. in front of valves and intensifiers and avoid the penetration of swarf and contaminations. The safety of functioning as well as the life are considerably increased.

Up to their complete clogging all filters are pressure stable up to the max. operating pressure and due to their stainless steel version they can be used also for water and other liquids as e.g. cooling lubricants (except 3887 030).

#### Important note

When using these high-pressure filters (except 3887086 and 3887030) pay attention to the permitted flow direction, otherwise the filter element can be damaged (see example page 4).

#### High-pressure filter with rectifier function



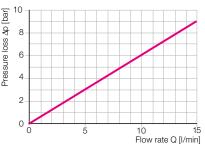
## Advantages

- Suitable for large flow rates
- Up to 350 bar operating pressure
- Filter insert can be cleaned
- Simple exchange of the filter insert without dismounting the element
- Connection via fittings or drilled channels
- Flow direction variable

#### Technical data

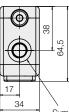
| Max. operating pressure | 350 bar         |
|-------------------------|-----------------|
| Filter capacity         | 10 µm           |
| Filter material         | stainless steel |
| Filter body material    | stainless steel |
| Part no.                | 3887086         |

#### Flow curve



For manifold mounting remove socket head cap screws and sealing rings. Screw in two plugs G 1/4 (Part no. 3300821). (Not included in the delivery).

(Not included in the delivery). The two O-rings 10x2 (Part no. 3000347) are not included in the delivery.



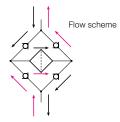
Symmetrically arranged thread connection G 1/4 at both sides

#### Description

This new high-pressure filter with rectifier function has been designed to protect high-quality hydraulic components.

With the unique rectifier function this filter is perfect for all systems where operating stroke and return stroke are effected through one line (e.g. clamping and unclamping line in a hydraulic fixture).

The filter element is flown through always in one direction during the operating stroke as well as during the return stroke. This implies safe removal of contaminations and thereby optimum protection of high-quality components.



These very long-life filter elements can be cleaned. There are no high follow-up costs.

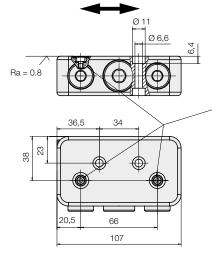
Due to its compact design this filter can be mounted in nearly every system and is also perfectly suitable for retrofitting.

The filter can be integrated in the hydraulic circuit via fittings and tubes or drilled channels and O-ring connection.

The filter insert can be taken out at the side and be cleaned without opening the hydraulic circuit.

| Spare part                          |         |
|-------------------------------------|---------|
| Filter insert, special steel, 10 µm |         |
| Part no.                            | 3887071 |
| Accessories                         |         |
| Screw plug G 1/4                    |         |
| Part no.                            | 3300821 |
| O-ring 10x2 for manifold mounting   |         |
| Part no.                            | 3000347 |

Dimensions



Flow directions

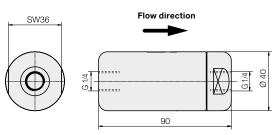
Römheld GmbH · Postfach 1253 · 35317 Laubach, Germany · Tel.: +49(0)6405 / 89-0 · Fax: +49(0)6405 / 89-211 · info@roemheld.de

Actual issue see www.roemheld-group.com

## **High-pressure filter**



#### Dimensions



#### Important note!

In the case of flow in both directions pay attention to the circuit example on page 4!

## Advantages

- Suitable for large flow rates
- Up to 350 bar operating pressure
- Filter insert can be cleaned

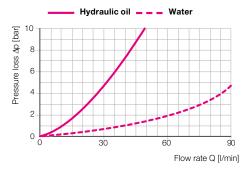
## **Technical data**

| Max. operating pressure | 350 bar         |
|-------------------------|-----------------|
| Filter capacity         | 10 µm           |
| Filter capacity         | stainless steel |
| Filter body material    | stainless steel |
| Part no.                | 3887 087        |

## Spare part

| Filter insert, stainless steel, 10 µm |          |
|---------------------------------------|----------|
| Part no.                              | 3887 088 |

#### Flow curve



## High-pressure filter, compact



G 1/4 Ø 30

## Advantages

- Compact design for use in limited space
- Up to 350 bar operating pressure
- Filter insert can be cleaned

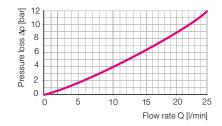
## **Technical data**

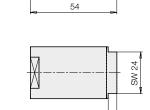
| Max. operating pressure | 350 bar         |
|-------------------------|-----------------|
| Filter capacity         | 10 µm           |
| Filter material         | stainless steel |
| Filter body material    | stainless steel |
| Part no.                | 3887067         |

## Spare part

| Filter insert, stainless steel, 10 µm |         |
|---------------------------------------|---------|
| Part no.                              | 3887071 |

#### Flow curve





**Flow direction** 

#### Important note!

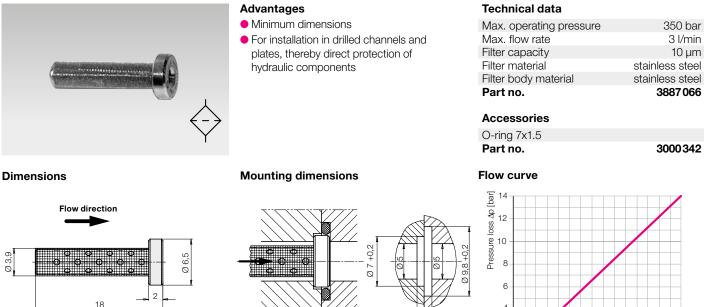
Dimensions

G 1/4

In the case of flow in both directions pay attention to the circuit example on page 4!

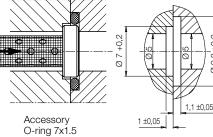
2

High-pressure plug-in filter made of stainless steel max. operating pressure 350 bar



#### Important note!

In the case of flow in both directions pay attention to the circuit example on page 4!



**Technical data** 

4

2

0

C

| Max. operating pressure | 350 bar         |
|-------------------------|-----------------|
| Filter capacity         | 10 µm           |
| Filter material         | stainless steel |
| Filter body material    | stainless steel |
| Part no.                | 3887071         |
|                         |                 |

3

Flow rate Q [I/min]

2

## Accessories

| O-ring 15x3<br>Part no. | 3002017 |
|-------------------------|---------|
| i artiio.               | 0002017 |

## High-pressure plug-in filter

High-pressure plug-in filter



Compact dimensions

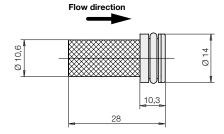
hydraulic components

• For installation in drilled channels and

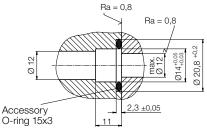
plates, thereby direct protection of

**Advantages** 

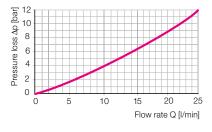
# Dimensions



# **Mounting dimensions**



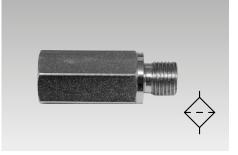




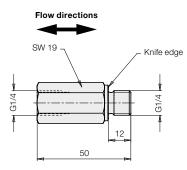
#### Important note!

In the case of flow in both directions pay attention to the circuit example on page 4!

## High-pressure screw-in filter



#### Dimensions



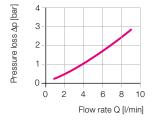
## Advantages

- For installation in front of couplings
- For protection against rough swarf
- Up to 500 bar operating pressure
- Flow direction variable

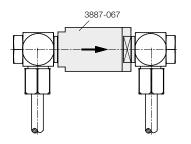
## **Technical data**

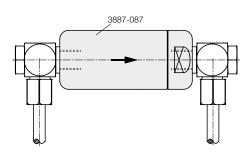
| Max. operating pressure | 500 bar           |
|-------------------------|-------------------|
| Filter capacity         | 100 µm            |
| Filter material         | steel             |
| Filter body material    | steel, galvanized |
| Part no.                | 3887030           |

#### Flow curve



Installation examples with swivel banjo couplings for easy change of the filter insert





## Circuit example for a filter with only one permitted flow direction

