ROEMHELD
HILMA - STARK

## Pressure Switches

hydraulic-electronic signal converter, optionally with Teach-In function 2 switching outputs / 1 analogue output (optional), pressure range 5 to 600 bar


## Application

Pressure switches provide an electrical switching command or signal for further work steps when a preset pressure value is reached or exceeded.
Pressure switches are used, for example, to switch pump motors or valves on and off and to control power units, machines and systems.

## Description

These pressure switches measure the pressure in hydraulic systems and convert it into electrical signals.
All devices are provided with 2 outputs. While output 1 is a freely programmable switching output, output 2 can be selected as analogue output, switching output or alarm output.
The switching and reset points, the output logic and time delays can be programmed through the membrane keyboard.
Display and analogue output are equipped with adjustable damping for dynamic measurements.

## Installation example



## Advantages

- Sturdy stainless steel piezoma cell
- Two PNP transistor switching outputs
- Analogue output with adjustable start and end point
- $4 \times 7$ segment LED display
- Continuous ACTUAL pressure display
- Accuracy $< \pm 0.1 \%$ of the final value
- Optionally with teach-in function
- Any mounting position
- Operating and display panel can be rotated by $350^{\circ}$
- Display rotatable by $180^{\circ}$
- Remanent cycle counter
- Keyboard lock
- Switch-on and switch-off delay separately adjustable
- Self-monitoring function: Overload, cable break and sensor function
- Fast pressure peak detection

500 measurements per second

- LED display for switching contact status
- Many helpful additional functions


## Versions

There are 2 different versions, which differ in the type of adjustment option.

Pressure switch with classic parameterisation

## Part no. 9740049A

The desired switching and reset points are entered using a classic 3-button control panel. This version can be parameterised conventionally for all applications, independent of the pressurisation of the pressure switch.

## Pressure switch with TEACH-IN function Part no. 9740050A

With the Teach-In procedure, a present pressure is stored in the pressure switch by pressing a button (Enter/Set button). This pressure value corresponds to the operating pressure. The pressure switch automatically calculates the optimum switching and reset point for output 1 (e.g. pump control/sequence control) and output 2 (e.g. machine control/release). It is useful to adjust the operating pressure with the pressure relief valve. Detailed instructions can be found in the operating manual BA 9734.

The factory setting is $10 \%$ hysteresis (output 1) and $20 \%$ hysteresis (output 2).
Automatic parameterisation at the touch of a button (Teach-In) allows the pressure switch to be adapted very quickly to changing pressures. Furthermore, setting errors are avoided.

## Application example



## Dimensions



| Technical data |  |  |
| :---: | :---: | :---: |
| Port | M12 connector 4-pin |  |
| Pressure range | 5-600 bar |  |
| Overload | $50 \%$ of the nominal pressure ( $\mathrm{P}_{\mathrm{n}}$ ) in bar |  |
| Pressure pick-up | Peak-value memory every 2 ms |  |
| Operating voltage | 12... 32 VDC |  |
| Protected against short circuits | + |  |
| Protected against reverse battery | + |  |
| Voltage drop (max. load) | $<2 \mathrm{~V}$ |  |
| Current consumption (without load) | < 60 mA |  |
| Switching outputs | $2 \times$ pnp switching no/nc each 250 mA |  |
| Delay time adjustable switch-on delay switch-off delay | $0 \ldots 20 \mathrm{~s}$$0 . . .20 \mathrm{~s}$ |  |
| Adjustment range |  |  |
| Switching point | $1 . . .100 \%$ of Pn |  |
| Reset point | 0 ... 99\% of Pn |  |
| Switching frequency | max. 125 Hz |  |
| Reproducibility | $< \pm 0.1$ \% of the final value |  |
| Analogue output | 0/4 ... 20 mA or $20 \ldots 0 / 4 \mathrm{~mA}$ |  |
| Load | max. RL [ $\Omega$ ]=(Ub-8V)/20mA |  |
| Error detection analogue output | in case of line break |  |
| Rise time | $5 \mathrm{~ms} \mathrm{(10..} 90 \$.$% of Pn)$ |  |
| Damping adjustable | $0 \ldots 20 \mathrm{~s}$ |  |
| Linearity deviation | max. $\pm 0.25$ \% of Pn |  |
| System pressure display | $4 \times 7$ segment LED |  |
| Display damping adjustable | $0 . . .20 \mathrm{~s}$ |  |
| Switching function display | $2 \times$ LED red |  |
| Operating temperature | $-20 \ldots+80^{\circ} \mathrm{C}$ |  |
| Temperature drift | $< \pm 0.2 \% / 10 \mathrm{~K}\left(-10 \ldots+70^{\circ} \mathrm{C}\right)$ |  |
| Pressure port | G 1/4 A, SW22, rotatable |  |
| Sensor head material | stainless steel 1.4435 |  |
| Body material | Polyamide |  |
| Code class (EN 60529) | IP65 |  |
| MTTFd | 280 years |  |
| Switching cycles | > 10 million |  |
| Weight | 0.350 kg |  |
|  | Pressure switch with classic parameterisation | Pressure switch with Teach-In function |
| Part no. | 9740049 A | 9740050 A |

## Connection 4-pole



## Accessory



Cable socket angled
Cable length approx. 2 m
Part no. 3829283

## Cable socket angled

for analogue operation, cable shielded Cable length approx. 5 m
Part no. 3829282

## Further accessories

See data sheet F 9.300, (page 6).

